



Cordless Recipro Saw
JR003G



40V^{Li-ion}
max

Easy and secure fixing
with chain vise



Capable of cutting large-diameter pipes

Maximum cutting
diameter

220 mm



BL XPT
MOTOR

XGT
40V_{Li-ion}
max

BL
MOTOR

Cutting speed*
(approx)
28 sec.

Work amount*
(approx)
21 pcs.
With BL4040 battery

*Cutting a steel pipe with an outer diameter of 114 mm

**Capable of cutting
thick materials**

Maximum cutting
diameter
220 mm

Usable without the chain vise

The tool can be used as a standard reciprocating saw without the chain vise by attaching the front grip supplied as a standard accessory.



Blade clamp S set
(Optional accessory)
For installing a thin
recipro saw blade

Front grip
(Standard accessory)

Highly durable construction for heavy-duty tasks



Quick and easy fixing

The spring built into the vise allows quick and secure fixing.



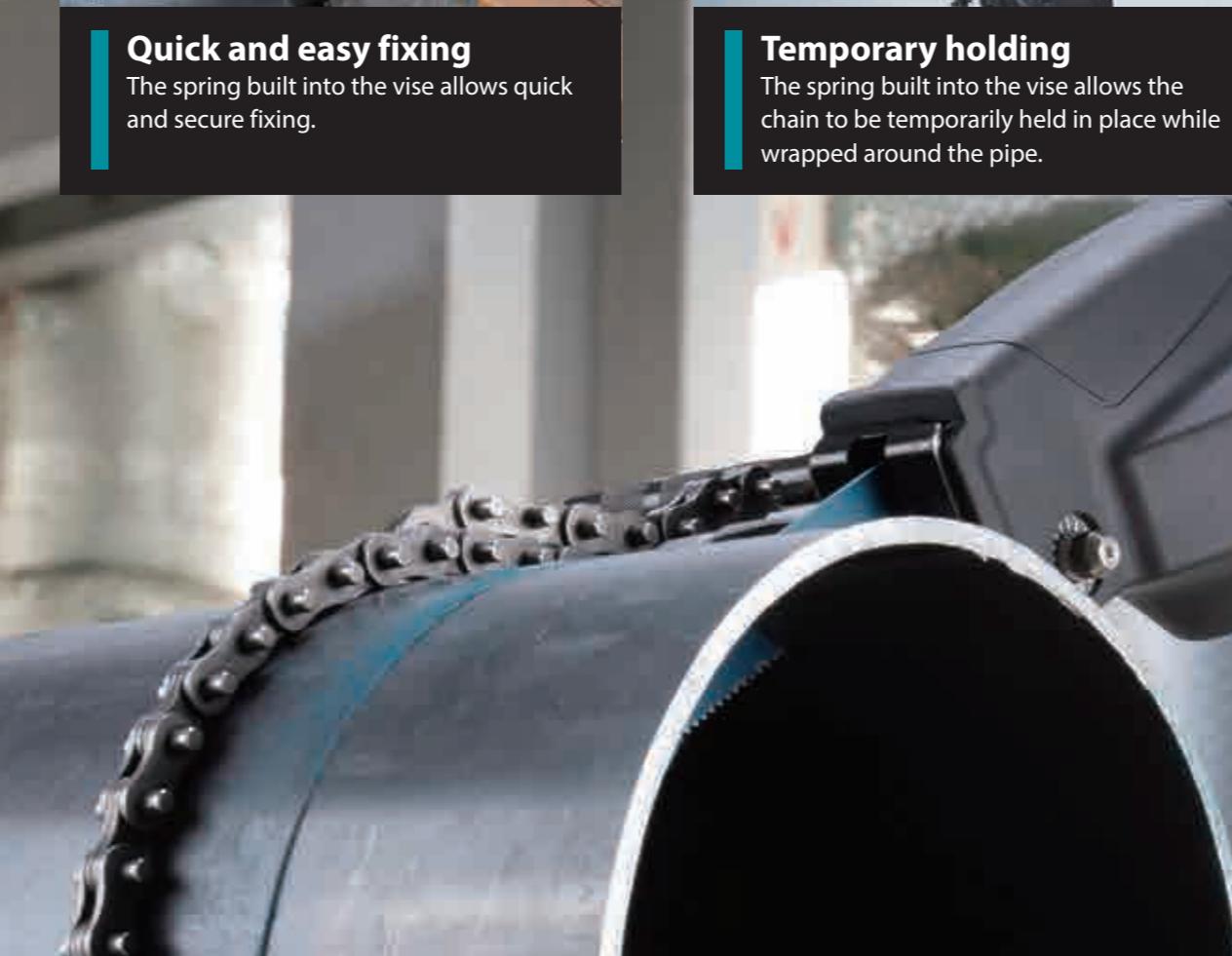
Temporary holding

The spring built into the vise allows the chain to be temporarily held in place while wrapped around the pipe.



**Efficiently cuts various
materials**

Cutting cast iron pipes



Easy blade clamp maintenance

The blade clamp, which requires frequent replacement under heavy-duty conditions, can be easily replaced simply by loosening the hex socket bolts without removing the shoe.



Adjustable stroke rate based on material

Material	Number on dial	Strokes per minute
Cast iron pipes	5	0 - 2,200
	4	0 - 1,850
	3	0 - 1,500
	2	0 - 1,150
Stainless steel pipes	1	0 - 800



High water-resistance

XPT

Speed adjusting dial



■ Accessories

Max. cutting diameter

Chain vise recipro saw blade, cast iron pipes

Work material	Type of cut	Tooth type	Max cutting diameter mm	Nominal pipe size	TPI	Overall length mm	Working length mm	Thickness mm	Item material	Note	Sales pkg q'ty	Part No.
Metal, Cast iron, Stainless	Heavy	Milled and side set teeth	61	2"	8	145	117	1.6	Bi-Metal	For chain vise recipro saw	5	E-26191
			118	4"		200	172				5	E-26200
			169	6"		260	232				5	E-26216

Chain vise recipro saw blade, cast iron pipes curved shape

Work material	Type of cut	Tooth type	Max cutting diameter mm	Nominal pipe size	TPI	Overall length mm	Working length mm	Thickness mm	Item material	Note	Sales pkg q'ty	Part No.
Metal, Cast iron, Stainless	Heavy	Milled and side set teeth	61	2"	8	145	117	1.6	Bi-Metal	For chain vise recipro saw	5	E-26222
			145	5"		260	232				5	E-26244
			169	6"		300	272				5	E-26571
			220	8"		350	322				5	E-26587

Blade clamp S set

A part for fixing thin recipro saw blades

Part No. 1916C6-7



■ Charging Time

		Fast Charging	
		DC40RA	DC40RC
*1 BL4020	2.0Ah	22 min	30 min
*1 BL4025	2.5Ah	28 min	38 min
*1 BL4040/F	4.0Ah	45 min	67 min
*1BL4050F	5.0Ah	50 min	85 min
BL4080F/H	8.0Ah	76 min	170 min



	Variable Speed	Max cutting diameter Stroke length Strokes per minute Speed adjustment Vibration level	$\varnothing 220\text{ mm (8-5/8")}$ 26 mm (1") 0-2,200 min ⁻¹ 800-2,200 14.9 m/s^2 (EN62841-2-11, Mode: Cutting boards), 15.3 m/s^2 (EN62841-2-11, Mode: Cutting wooden beams),
	Brake		
	Anti-restart function		
	Constant Speed	Uncertainty (K) for Vibration	1.6 m/s^2 (EN62841-2-11, Mode: Cutting boards), 1.8 m/s^2 (EN62841-2-11, Mode: Cutting wooden beams)
	Soft Start	Sound pressure level Sound power level Uncertainty (K) for Noise	82 dB (A) (EN62841-2-11) 90 dB (A) (EN62841-2-11) 3 dB (EN62841-2-11)
	Carrying Case	Dimensions (L x W x H) (Battery) Net weight (Battery)	583 x 103 x 152 mm (23 x 4-1/16 x 6") BL4040 4.5 - 6.8 kg (9.9 - 15.0 lbs.) BL4020 - BL4080F

*¹ Recommended battery

The net weight value includes the lightest and heaviest combination of the attachment(s) and battery cartridge(s) which are specified in the instruction manual. Items of standard equipment and specifications may vary by country or area.

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