



**Cordless Metal Shear**  
**DJS131 1.3 mm (18 Ga)**



**Great handling on curved cutting**



**Max cutting capacity in steel** **1.3 mm (18 Ga)**  
(able to perform curved cuts)

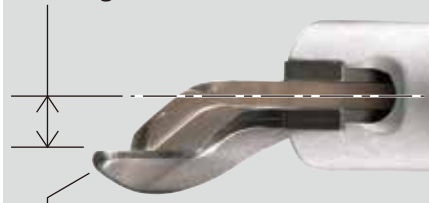


# Offset shear head with 1.3 mm (18 Ga) max cutting capacity in steel



Able to perform curved cuts and cut corrugated sheet metal

The cutting edge of the blade is offset against the central axis.



Cutting edge of the blade

View from the top of Offset shear head



Variable speed control by trigger

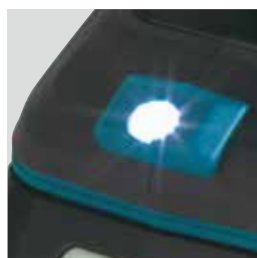
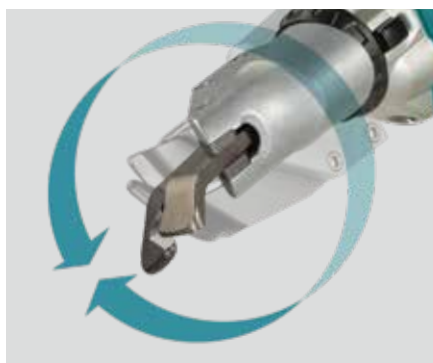
Lock-on button  
for continuous operation

Single LED job light  
with afterglow function  
illuminates the work area.

Hook  
Durable, reversible belt clip  
convenient for temporary tool  
hanging.

## 360 degree swivel shear head

Increased maneuverability achieved by using a 360 degree swivel shear head which is 12 position adjustable according to the orientation of workpiece and user's work posture.



**XPT**

eXtreme Protection Technology

**18V**  
LITHIUM-ION

## Accessories

Side blade R  
Part No. 725256-1



Center blade  
Part No. 725257-9



Side blade L  
Part No. 725258-7



Hook  
for BL1830B, BL1840B,  
BL1850B, BL1860B  
Part No. 346317-0



for BL1820B, BL1815N  
Part No. 346449-3



## Charging Time

	DC18RC	DC18SD
<b>BL1815N</b> 1.5Ah	15 min	30 min
<b>BL1820B</b> 2.0Ah	24 min	45 min
<b>BL1830B</b> 3.0Ah	22 min	60 min
<b>BL1840B</b> 4.0Ah	36 min	90 min
<b>BL1850B</b> 5.0Ah	45 min	110 min
<b>BL1860B</b> 6.0Ah	55 min	130 min

## Cordless Metal Shear

## DJS131 1.3 mm (18 Ga)

- Variable Speed
- Built-in Job Light

**Max Cutting Capacity** Steel: 1.3 mm (18 gauge)  
Stainless Steel: 1.0 mm (20 gauge)  
0 - 3,000  
**Strokes Per Minute (SPM)**  
**Dimensions (L x W x H)**  
w/ BL1815N / BL1820B:  
332 x 79 x 234 mm  
(13-1/8 x 3-1/8 x 9-1/4")  
w/ BL1830B / BL1840B / BL1850B /  
BL1860B: 332x79x252 mm  
(13-1/8"x3-1/8"x9-7/8")  
**Net weight**  
2.0 - 2.3 kg (4.4 - 5.1 lbs.)

**Standard Equipment:** Hex Wrench, Belt Clip, Battery, Charger

The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table.  
Items of standard equipment and specifications may vary by country or area.

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